



EQUIPMENT
CONSTRUCTION
AND DESIGN



NATIONAL
SERVICE



24/7
EMERGENCY
SERVICE



ENERGY
SAVING
SOLUTIONS



PREVENTIVE
MAINTENANCE
PROGRAM



EQUIPMENT
INSTALLATION



ELECTRICAL
SERVICES

Work Order No.: WO71425

Customer Name: Custan Foods Group Inc.
Ontario

Location: 398 Nash Road North #11, Hamilton,

Inspection Date: December 23rd and 24th

Position	Summary
Position 1 - Door	<p>Requires:</p> <ul style="list-style-type: none"> - Bottom section x1 @10'1" x 24" - BB3 x2 - In-track weather seal x2 - Reweld central bracket for spring pack <p>Make and Model: TX450 Door Size: 10'1" x 10'</p>
Position 2 - Door	<p>Requires:</p> <ul style="list-style-type: none"> - Solid shaft x1 @10' - Bottom rubber and retainer - Mount right side track <p>Make and Model: TX450 Door Size: 8'2" x 8'</p>
Position 3 - Door	In good working condition
Position 4 - Door	<p>Requires:</p> <ul style="list-style-type: none"> - Bottom rubber and retainer <p>Make and Model: TX450 Door Size: 8'2" x 8'</p>
Position 1 - Dock	<p>Requires:</p> <ul style="list-style-type: none"> - 1" brush w/retainer x 2 - Bumpers x2 - Re-shim and weld front frame



Manufacturer: Ardon

Position 2 - Dock | In good working condition

Position 3 - Dock | In good working condition

Position 4 - Dock | In good working condition

Position 5 - Dock | In good working condition



Description

Pictures

Position 1 – Door

View of centre
bracket for spring
pack



Position 1 – Dock

View of dock
before



Position 1 – Dock

View of dock
after





Northern Dock Systems
1.866.601.1758 | www.northerndocksystems.com

PREVENTATIVE MAINTENANCE PROGRAM

Customer Name: CUSTAW FEEDS NDS Tech: Kyle B
Site Location: 398 WASH W Inspection Date: DEC 2020
WO No: 71425

ALL ADJUSTMENTS ABOVE 10' AS PER ONTARIO REGULATION 21191 WILL REQUIRE A SCISSOR LIFT

Position #	1		2		3		4	
	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT
Make and model	11450							
Door size	101'x10'		B2261		B2261		B2261	
Door lift type	H1		VERT		VERT		VERT	
Electric operator model	100							
Look out / Tag out procedure followed								

SECTIONAL OVERHEAD DOOR AND OPERATOR INSPECTION SHEET

Inspection Item	1		2		3		4	
	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT	INSPECTION	ADJUSTMENT
Inspect and secure lower jambs and door track, straighten if required								
Inspect sections								
Inspect and lubricate rollers								
Inspect and lubricate hinges								
Inspect bottom bracket								
Inspect and adjust slide lock								
Inspect and secure lift handle and stop plate								
Inspect pull rope								
Inspect cables								
Inspect side weather seal								
Inspect top weather seal								
Inspect bottom weather seal (rubber and or brush)								
Inspect and clean windows								
Inspect and secure track guards								
Inspect chain hoist								
Inspect and secure upper jambs and track, straighten if required								
Inspect and lubricate head shaft bearings								
Inspect shaft								
Inspect and secure drum								
Inspect and secure coupler								
Inspect, secure and lubricate main spring								
Adjust tension on main spring								
Inspect and secure track hanging (if present)								
Inspect and secure bumper, leaf or pusher springs								
ELECTRIC OPERATOR AND SAFETIES								
Inspect and lubricate drive chains and sprockets								
Inspect bearings and shafts								
Inspect and test clutch assembly								
Adjust open and close limit switches if required								
Inspect and adjust drive belt								
Inspect and tighten mounting bolts / plates								
Inspect and test emergency chain hoist and manual disconnect								
Inspect and test photo eyes								
Inspect and test opening devices (loops, pull cords, etc.)								
Inspect and test push buttons								
Inspect and test reversing safety edge								

Door, opening devices and all safeties cycle tested for proper operation

NOTES: DESCRIPTION ADVISE PARTICULARS IN DETAIL

1: BTH SECTION @10'1" x 24", B33x2, INTRACK X2, REWELD CENTRE BRACKET FOR SPRING PACK

2: INTRACK X2, SOLID SHAFT @100", BTH RUB/RET, REPAIR R SIDE TRACK

3: OKAY


4: BTH RUB/RET

FOR EMERGENCY SERVICE ON THIS OR ANY EQUIPMENT PLEASE POWER OFF THE EQUIPMENT IF SAFE TO DO SO AND CONTACT US AT 1.866.601.1758

NDS 10.1

NDS 3.1





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Customer Name CURTAIN FEEDS NDS Tech Kyle B
 Site Location 398 WASH N Inspection Date DEC 2020
 WO 71425

BEFORE ENTERING DOCK PIT BOTH NDS APPROVED MAINTENANCE STANDS MUST BE IN PLACE

Position #	1			2			3			4			5		
	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL
Manufacturer	ARROW			PENTA			11			11			SERVO		
Model	NA			HDC630			11			11			HUG630		
Hydraulic, Mechanical or Air	HYD/MECH			HYD			11			11			11		
Work area secured	✓			✓			✓			✓			✓		
Look out / Tag out procedure followed	✓			✓			✓			✓			✓		

DOCK LEVELER INSPECTION SHEET

Inspection Item	1			2			3			4			5		
	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL	GOOD	MAJOR	CRITICAL
Check full operating cycle	✓			✓			✓			✓			✓		
Inspect condition of rear curb angle and welds to dock angle	✓			✓			✓			✓			✓		
Inspect side weather seal	✓			✓			✓			✓			✓		
Inspect deck for any dishing or signs of structural wear	✓			✓			✓			✓			✓		
Inspect rear deck hinge	✓			✓			✓			✓			✓		
Clean, Lubricate and Inspect front lip hinge	✓			✓			✓			✓			✓		
Inspect factory maintenance strut	✓			✓			✓			✓			✓		
Clean pit of debris	✓			✓			✓			✓			✓		
Inspect all structural components and shims for broken welds	✓			✓			✓			✓			✓		
Inspect dock lip and crown	✓			✓			✓			✓			✓		
Inspect shims	✓			✓			✓			✓			✓		
Inspect dock bumper condition	✓			✓			✓			✓			✓		
Inspect dock seal and/or shelter	✓			✓			✓			✓			✓		
Inspect toe guards	✓			✓			✓			✓			✓		
Lubricate rear hinges and all pivot points	✓			✓			✓			✓			✓		
HYDRAULIC	0	2	3	0	2	3	0	2	3	0	2	3	0	2	3
Run power unit - listen for abnormal noise	✓			✓			✓			✓			✓		
Inspect oil level and top up as needed	✓			✓			✓			✓			✓		
Ensure power unit tank cap is secured	✓			✓			✓			✓			✓		
Inspect all electrical components	✓			✓			✓			✓			✓		
Inspect lip and main cylinders bracket and mounting pins	✓			✓			✓			✓			✓		
Inspect cylinder shaft seals for oil leaks	✓			✓			✓			✓			✓		
Inspect hydraulic hoses and fittings for oil leaks	✓			✓			✓			✓			✓		
MECHANICAL	0	2	3	0	2	3	0	2	3	0	2	3	0	2	3
Inspect pull chain	✓			✓			✓			✓			✓		
Inspect lifting springs and adjust tension as required	✓			✓			✓			✓			✓		
Inspect, lubricate and adjust hold down as required	✓			✓			✓			✓			✓		
AIR	0	2	3	0	2	3	0	2	3	0	2	3	0	2	3
Run power unit - listen for abnormal noise	✓			✓			✓			✓			✓		
Inspect air bag for punctures or tears	✓			✓			✓			✓			✓		
Visually inspect all electrical components	✓			✓			✓			✓			✓		
Inspect and lubricate pull action chain	✓			✓			✓			✓			✓		
Inspect lip kick out mechanism	✓			✓			✓			✓			✓		

If any safety concerns notify customer immediately

NOTES: DESCRIPTION ADVISE PARTICULARS IN DETAIL

1: 1" BRUSH/RET X2, BUMPERS X2, RESHIM AND WELD FRONT FRAME.

2: OKAY

3: OKAY

4: OKAY

5: OKAY

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NDS 3.1